

21 CFR PART 73 & 74 COMPLIANCE FOR FOOD & BEVERAGE

FLEXWARE[™]
innovation
A Hitachi Group Company

Food and beverage manufacturers are under pressure. Regulations around color additives are complex, production efficiency can't take a hit, and consumers are demanding cleaner labels. Missing the mark risks failed audits, costly recalls, and lost consumer trust.

Flexware Innovation combines engineering expertise with regulatory awareness to guide you through:

- **Part 73:** Ensuring your self-regulated compliance is consistent and well-documented.
- **Part 74:** Building batch traceability and audit-ready data handling into your operations.

We work alongside your team to update recipes, modify automation, and validate processes so compliance fits naturally into day-to-day operations. As clean label requirements expand, we help you adapt without losing efficiency or product quality.

The result is compliance that holds up under scrutiny, production that keeps moving, and the assurance that your operations are built to handle what's next.

HOW WE HELP



RECIPE & PROCESS ASSESSMENT

- Review recipes, SKUs, and labeling for compliance
- Identify re-formulation and equipment impacts (CIP, blending, storage, dosing)
- Improve data collection and regulatory reporting



PROCESS AUTOMATION

- Update machine integration and control design
- Implement automated batching, material handling, and data retrieval



ENGINEERING SUPPORT

- Commissioning support during re-formulation and process deployments
- Validation and documentation support



DATA & REPORTING

- Create and update batch reports for ingredient accuracy
- Deploy data retention and compliance policies

